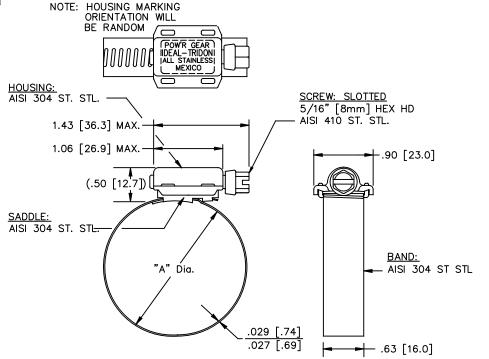
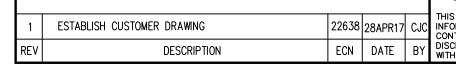
2.5	IDEAL	TRIDON	"A" DIAMETER		SHIPPING
SAE SIZE	PART NUMBER	PART NUMBER	MIN. – MAX.	MIN. – MAX.	CONFIGURATION
			mm	INCH	
262	6X200		31.8 - 66.5	1.25 - 2.62	ROLLED & ENGAGED
412	6X300	м858 300	50.8 - 104.6	2.00 - 4.12	ROLLED & ENGAGED
480	6X480		41.1 - 121.9	1.62 - 4.80	ROLLED & ENGAGED
612	6X400	M858 400	101.6 - 155.4	4.00 - 6.12	ROLLED & ENGAGED
612	6X612		76.2 - 155.4	3.00 - 6.12	FLAT & DISENGAGED
812	6X800		154.2 - 206.2	6.00 - 8.12	ROLLED & ENGAGED
862	6X850		88.9 - 218.9	3.50 - 8.62	FLAT & DISENGAGED
912	6X500		155.4 - 231.6	6.12 - 9.12	ROLLED & ENGAGED
912	6X900		101.6 - 231.6	4.00 - 9.12	ROLLED & ENGAGED
1012	6X600		181.0 - 257.0	7.12 - 10.12	ROLLED & ENGAGED
1212	6XE12		101.6 - 307.8	4.00 - 12.12	ROLLED & ENGAGED
2000	6X981		349.4 - 508.0	13.75 - 20.00	FLAT & DISENGAGED

NOTES

- RECOMMENDED INSTALLATION FOR MOST APPLICATIONS
 75 90 LB-IN [8.5 10 Nm]. FINAL INSTALLATION TORQUE AND RUNDOWN SEQUENCE TO BE DETERMINED ON ACTUAL COMPONENTS.
- THIS PRODUCT MEETS THE CLAMPING REQUIREMENTS AS DESIGNATED IN SPECIFICATION SAE J1508 TYPE HD
- 3. RECOMMENDED INSTALLATION RPM NOT TO EXCEED 400.
- 4. CLAMP "OUT OF ROUND" ALLOWANCE TO BE 15% MAX.
- 5. VALIDATION FOR SPECIFIC APPLICTAION IS THE RESPONSIBILITY OF THE CUSTOMER.



IDEAL CLAMP PRODUCTS, INC, SMYRNA, TN 37167



DIMENSIONS IN PARENTHESIS ARE REFERENCE ONLY UNLESS OTHERWISE SPECIFIED TOLERANCES ARE INCH [mm] $X.X \pm 0.06$ [1.5] $X.XXX \pm 0.005$ [.13] FRACTION $\pm 1/64$ $X.XX \pm 0.015$ [.25] $X.XXXX \pm 0.005$ [.13] ANGLES \pm 3°

scale NTS POW'R GEAR
EXTENDED RANGE
ALL STAINLESS

CUSTOMER DRAWING

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CONFIDENTIAL

DMIA			MAIL
	CJC	28APR17	as noted
CHK			TREAT
	BN	28APR17	as noted
APP			FINISH AS NOTED
			I AS NOILU

<u>DWG NO</u> <u>ISSUE</u> 6X000 1